

**NOTICE OF REVISION (NOR)**  
**THIS REVISION DESCRIBED BELOW HAS BEEN AUTHORIZED FOR THE DOCUMENT LISTED**

1. DATE  
(YYYYMMDD)

990129

Form Approved  
OMB No. 0704-0188

2. PROCURING  
ACTIVITY NO.

3. DODAAC

6. NOR NO.  
008

8. DOCUMENT NO.  
04A048510

11. ECP NO.  
K9E

4. ORIGINATOR

a. TYPED NAME (First, Middle Initial, Last)

LARRY MCFARLAND

b. ADDRESS (Street, City, State, Zip Code)

HQ, ARDEC, AMSTA-AR-EST-W  
ROCK ISLAND, IL 61299-7300

5. CAGE CODE

59678

7. CAGE CODE

9. TITLE OF DOCUMENT

TORCH SET, OXY-PROPYLENE

10. REVISION LETTER

a. CURRENT

b. NEW

12. CONFIGURATION ITEM (OR SYSTEM) TO WHICH ECP APPLIES

TRAILER MOUNTED WELD SHOP SET (TMWSS)

13. DESCRIPTION OF REVISION

THIS ECP ADDS 04A048510, TORCH SET, OXY-PROPLENE DRAWING TO THE LIST OF  
COMPONENTS.

(SEE ATTACHED)

**THIS SECTION FOR GOVERNMENT USE ONLY**

(X one)

(1) Existing document supplemented by this NOR may be used in manufacture.

(2) Revised document must be received before manufacturer may incorporate this change.

(3) Custodian of master document shall make above revision and furnish revised document.

ACTIVITY AUTHORIZED TO APPROVE CHANGE FOR GOVERNMENT

c. TYPED NAME (First, Middle Initial, Last)

TITLE

e. SIGNATURE

f. DATE SIGNED  
(YYYYMMDD)

ACTIVITY ACCOMPLISHING REVISION

b. REVISION COMPLETED (Signature)

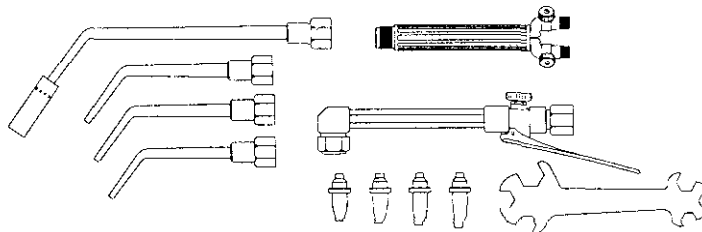
c. DATE SIGNED  
(YYYYMMDD)

FORM 1695, AUG 96 (EG)

PREVIOUS EDITION MAY BE USED.

Designed using Perform Pro, WHS/DIOR, Aug 96

APPLICATION		REVISIONS			
NEXT ASSY	USED ON	LTR	DESCRIPTION	DATE	APPROVED
			CAD MAINTAINED. CHANGES SHALL BE INCORPORATED BY THE DESIGN ACTIVITY.		



NOTES:

1. APPLICABLE STANDARDS/SPECIFICATION  
A- MIL-STD-100E
2. MATERIAL: OPTIONAL
3. PROTECTIVE FINISH: OPTIONAL
4. COLOR: OPTIONAL
5. SALIENT CHARACTERISTICS  
A- PROPYLENE, BRAZE WELD & CUTTING SET;  
USE WITH OXYGEN AND PROPYLENE FUEL GAS, FOR PREHEAT, BRAZING,  
CUTTING AND HARDENING.  
B- TORCH SET COMPONENTS MUST BE SELECTED  
TO MAINTAIN INTERCHANGABILITY WITH MATING TIPS, NOZZLES AND CUTTING  
ATTACHMENTS. THE TORCH TIPS SHALL INCLUDE .043, .064, AND .082 ORIFICES.  
THE CUTTING TIPS SHALL INCLUDE .038, .067, .059 AND .038 ORIFICES AND  
THE SET SHALL INCLUDE ONE MULTIWRENCH THAT HAS ALL REQUIRED SIZED.  
C- THE SET SHALL CONFORM TO ALL CGA AND AWS REQUIREMENTS FOR  
COMMERCIAL WELD EQUIPMENT. REVERSE FLOW VALVES MAY BE SEPARATE  
OR BUILT INTO THE HANDLE.
7. THE IMAGE IS NOT INTENDED TO BE RESTRICTIVE. FEATURES  
NOT SHOWN MAY VARY.
8. IDENTIFICATION OF THE SUGGESTED SOURCE(S) OF SUPPLY  
HEREON IS NOT TO BE CONSTRUED AS A GUARANTEE OF PRESENT  
OR CONTINUED AVAILABILITY AS A SOURCE OF SUPPLY FOR THE ITEM(S).

DISTRIBUTION STATEMENT A. APPROVED FOR  
PUBLIC RELEASE; DISTRIBUTION IS UNLIMITED.

VENDOR ITEM DRAWING

PART NO. 04A048510

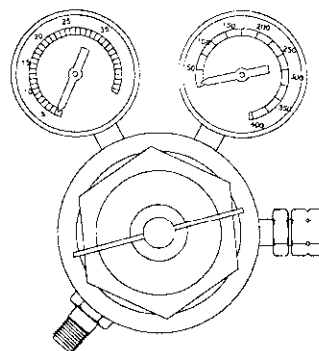
PM C		CONTRACT NUMBER		DEPARTMENT OF THE ARMY U.S. ARMY ARMAMENT RESEARCH, DEVELOPMENT AND ENGINEERING CENTER ROCK ISLAND, ILLINOIS 61299-7300		
UNLESS OTHERWISE SPECIFIED: DIMENSIONS ARE IN INCHES		CONTRACTOR		TORCH SET, OXY-PROPYLENE		
TOLERANCES ON 2 PLACE 3 PLACE E E		DRAWN BY L.C.MCFARLAND				DATE 10 NOV 94
		CHECKER				ENGINEER
		DRAWING APPROVAL		SIZE A	CAGE CODE 59678	
MATL ENCR		DESIGN APPROVAL		04A048510		
				SCALE	DO NOT	
				UNT WT	SHEET	

<b>NOTICE OF REVISION (NOR)</b> <b>THIS REVISION DESCRIBED BELOW HAS BEEN AUTHORIZED FOR THE DOCUMENT LISTED</b>		<b>1. DATE</b> (YYYYMMDD) 990129	<i>Form Approved</i> <i>OMB No. 0704-0188</i>
<small>The public reporting burden for this collection of information is estimated to average 2 hours per response, including the time for reviewing instructions, searching existing data sources, gathering and maintaining the data needed, and completing and reviewing the collection of information. Send comments regarding this burden estimate or any other aspect of this collection of information, including suggestions for reducing the burden, to Department of Defense, Washington Headquarters Services, Directorate for Information Operations and Reports (0704-0188), 1215 Jefferson Davis Highway, Suite 1204, Arlington, VA 22202-4302. Respondents should be aware that notwithstanding any other provision of law, no person shall be subject to any penalty for failing to comply with a collection of information if it does not display a currently valid OMB control number.</small> <b>PLEASE DO NOT RETURN YOUR COMPLETED FORM TO THIS ADDRESS. RETURN COMPLETED FORM TO THE GOVERNMENT ISSUING CONTRACTING OFFICER FOR THE CONTRACT/PROCURING ACTIVITY NUMBER LISTED IN ITEM 2 OF THIS FORM.</b>			<b>2. PROCURING ACTIVITY NO.</b>
<b>4. ORIGINATOR</b> a. TYPED NAME (First, Middle Initial, Last) LARRY MCFARLAND		b. ADDRESS (Street, City, State, Zip Code) HQ, ARDEC, AMSTA-AR-EST-W ROCK ISLAND, IL 61299-7300	<b>5. CAGE CODE</b> 59678 <b>7. CAGE CODE</b>
<b>9. TITLE OF DOCUMENT</b> REGULATOR, PROPYLENE		<b>10. REVISION LETTER</b> a. CURRENT b. NEW	<b>6. NOR NO.</b> 009 <b>8. DOCUMENT NO.</b> 04A048508 <b>11. ECP NO.</b> K9E
<b>12. CONFIGURATION ITEM (OR SYSTEM) TO WHICH ECP APPLIES</b> TRAILER MOUNTED WELD SHOP SET (TMWSS)			
<b>13. DESCRIPTION OF REVISION</b>  <p style="text-align: center;">THIS ECP ADDS 04A048508, REGULATOR, PROPLENE DRAWING TO THE LIST OF COMPONENTS.</p> <p style="text-align: center;">(SEE ATTACHED)</p>			
<b>14. THIS SECTION FOR GOVERNMENT USE ONLY</b>			
a. (X one)	(1) Existing document supplemented by this NOR may be used in manufacture. (2) Revised document must be received before manufacturer may incorporate this change. (3) Custodian of master document shall make above revision and furnish revised document.		
b. ACTIVITY AUTHORIZED TO APPROVE CHANGE FOR GOVERNMENT		c. TYPED NAME (First, Middle Initial, Last)	
d. TITLE	e. SIGNATURE		f. DATE SIGNED (YYYYMMDD)
15.a. ACTIVITY ACCOMPLISHING REVISION	b. REVISION COMPLETED (Signature)		c. DATE SIGNED (YYYYMMDD)

APPLICATION		REVISIONS			
NEXT ASSY	USED ON	LTR	DESCRIPTION	DATE	APPROVED
			CAD MAINTAINED. CHANGES SHALL BE INCORPORATED BY THE DESIGN ACTIVITY.		

NOTES:

1. APPLICABLE STANDARDS/SPECIFICATION  
A- MIL-STD-100E
2. MATERIAL: SEE NOTE 5 B.
3. PROTECTIVE FINISH: SEE NOTE 5 B.
4. COLOR: OPTIONAL
5. SALIENT CHARACTERISTICS  
A- REGULATOR, PROPYLENE; CGA 510 INLET FOR CONNECTION TO GAS BOTTLE, SPRING LOADED DIAPHRAGM TYPE, 1-STAGE, MANUALLY ADJUSTABLE REGULATOR, OUTLET CONNECTION 5/16-18 UNF LH MALE THREADS FOR CONNECTION TO HOSE COUPLING NUT. HEAVY DUTY REGULATOR. GAGES SHALL BE 2-1/2" AND READ PSI, 0 TO 400 PSI CONTENT, 0 TO 40 PSI DELIVERY RANGE. MATERIAL, DESIGN  
B- MANUFACTURE AND PERFORMANCE SHALL COMPLY WITH CGA E-4. GAGES SHALL BE ELASTIC ELEMENT TYPE AND CONFORM TO ANSI B40.1. MARKING SHALL CONFORM TO UL 969 AND INCLUDE MODEL, & MANUFACTURER.
6. SUGGESTED SOURCE(S) LISTED ON A VENDOR ITEM DRAWING ARE NOT INTENDED TO REPRESENT THE ONLY SOURCE(S) FOR THE ITEM.
7. IDENTIFICATION OF THE SUGGESTED SOURCE(S) OF SUPPLY HEREON IS NOT TO BE CONSTRUED AS A GUARANTEE OF PRESENT OR CONTINUED AVAILABILITY AS A SOURCE OF SUPPLY FOR THE ITEM(S).



SUGGESTED SOURCE OF SUPPLY				
PART NO.	VENDOR	ADDRESS	CAGE CODE	BRAND NAME SERIES P/N
	S.J. SMITH	3707 W RIVER DRIVE	63026	VICTOR VTS450, VTS4610-510
		DAVENPORT, IA	00741	AIRCO 6500, 806-6532-510
	GENTEX	902-2ND AVE	17941	UNIWELD RV80, RV812-510
		ROCK ISLAND, IL	55681	SMITH H1500A, H1500A-510

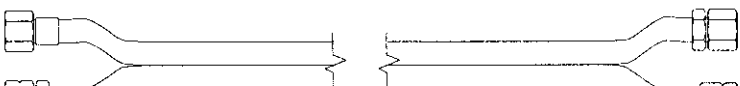
DISTRIBUTION STATEMENT A. APPROVED FOR  
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VENDOR ITEM DRAWING

PART NO. 04A048508

PMIC  UNLESS OTHERWISE SPECIFIED: DIMENSIONS ARE IN INCHES  TOLERANCES ON 2 PLACE 3 PLACE	CONTRACT NUMBER		DEPARTMENT OF THE ARMY U.S. ARMY ARMAVENT RESEARCH, DEVELOPMENT AND ENGINEERING CENTER ROCK ISLAND, ILLINOIS 61299-7300		
	CONTRACTOR		REGULATOR, PROPYLENE		
	DRAWN BY L.C. MCFARLAND	DATE 98-04-10			
	CHECKER	ENGINEER			
MATL ENGR	DRAWING APPROVAL STEVE MARRIOTT		SIZE A	CAGE CODE 59678	04A048508
	DESIGN APPROVAL BOB RIEDL		SCALE	UNIT WT	SHEET

<b>NOTICE OF REVISION (NOR)</b> THIS REVISION DESCRIBED BELOW HAS BEEN AUTHORIZED FOR THE DOCUMENT LISTED		<b>1. DATE</b> (YYYYMMDD) 990129	<i>Form Approved</i> OMB No. 0704-0188
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PLEASE DO NOT RETURN YOUR COMPLETED FORM TO THIS ADDRESS. RETURN COMPLETED FORM TO THE GOVERNMENT ISSUING CONTRACTING OFFICER FOR THE CONTRACT/PROCURING ACTIVITY NUMBER LISTED IN ITEM 2 OF THIS FORM.		<b>3. DODAAC</b>	
<b>4. ORIGINATOR</b>  a. TYPED NAME (First, Middle Initial, Last) LARRY MCFARLAND	b. ADDRESS (Street, City, State, Zip Code) HQ, ARDEC, AMSTA-AR-EST-W ROCK ISLAND, IL 61299-7300	<b>5. CAGE CODE</b> 59678  <b>7. CAGE CODE</b>	<b>6. NOR NO.</b> 010  <b>8. DOCUMENT NO.</b> 04A048509
<b>9. TITLE OF DOCUMENT</b> HOSE, DUPLEX		<b>10. REVISION LETTER</b> a. CURRENT      b. NEW	
<b>11. ECP NO.</b> K9E			
<b>12. CONFIGURATION ITEM (OR SYSTEM) TO WHICH ECP APPLIES</b> TRAILER MOUNTED WELD SHOP SET (TMWSS)			
<b>13. DESCRIPTION OF REVISION</b>  <div style="text-align: center; padding: 20px;">           THIS ECP ADDS 04A048509, HOSE, DUPLEX DRAWING TO THE LIST OF COMPONENTS.             (SEE ATTACHED)         </div>			
<b>14. THIS SECTION FOR GOVERNMENT USE ONLY</b>			
a. (X one)	(1) Existing document supplemented by this NOR may be used in manufacture. (2) Revised document must be received before manufacturer may incorporate this change. (3) Custodian of master document shall make above revision and furnish revised document.		
b. ACTIVITY AUTHORIZED TO APPROVE CHANGE FOR GOVERNMENT		c. TYPED NAME (First, Middle Initial, Last)	
d. TITLE	e. SIGNATURE		f. DATE SIGNED (YYYYMMDD)
15.a. ACTIVITY ACCOMPLISHING REVISION	b. REVISION COMPLETED (Signature)		c. DATE SIGNED (YYYYMMDD)

APPLICATION		REVISIONS			
NEXT ASSY	USED ON	LTR	DESCRIPTION	DATE	APPROVED
			CAD MAINTAINED. CHANGES SHALL BE INCORPORATED BY THE DESIGN ACTIVITY.		
					

# NOTES:

- APPLICABLE STANDARDS/SPECIFICATION
  - A- MIL-STD-100E
  - B- RMA/CHA 1P-7-90
- MATERIAL: CONFORMS TO RMA/CHA 1P-7-90
- PROTECTIVE FINISH: N/A
- COLOR:SEE NOTE 5A.
- SALIENT CHARACTERISTICS
  - A- HOSE, WELDING, T-TYPE DUPLEX; FOR OXYGEN AND PROPYLENE GAS, NEOPRENE REINFORCED WITH TEXTILE BRAID, 50 FT LG, 5/16" ID, ONE HOSE GREEN FOR OXYGEN, ONE HOSE RED.
  - B- COUPLINGS SHALL BE 9/16-18 UNF-RH FOR OXYGEN, 9/16-18 UNF-LH FOR FUEL-GAS AND MAKE CONNECTIONS BETWEEN THE REGULATOR & THE TORCH.
  - C- THE HOSE SHALL PRESSURE TEST TO 300 PSI, HAVE A WORKING PRESSURE OF NOT LESS THAN 200 PSI AFTER A PULL TEST OF 100 LBS.
- SUGGESTED SOURCE(S) LISTED ON A VENDOR ITEM DRAWING ARE NOT INTENDED TO REPRESENT THE ONLY SOURCE(S) FOR THE ITEM.
- THE IMAGE PROVIDED IS NOT INTENDED TO BE RESTRICTIVE. FEATURES NOT SHOWN MAY VARY.
- IDENTIFICATION OF THE SUGGESTED SOURCE(S) OF SUPPLY HEREON IS NOT TO BE CONSTRUED AS A GUARANTEE OF PRESENT OR CONTINUED AVAILABILITY AS A SOURCE OF SUPPLY FOR THE ITEM(S).

SUGGESTED SOURCE OF SUPPLY				
PART NO.	VENDOR	ADDRESS	CAGE CODE	BRAND NAME SERIES, P/N
	S.J. SMITH	3707 W RIVER DRIVE	58880	ARMTEC 7109, 7109-311
		DAVENPORT, IA	21686	HBD IND T, RM WELD HOSE
	GENTEX	902-2ND AVE	89588	GOODALL TULNE, 1-43
		ROCK ISLAND, IL	00741	AIRCO TWIN, 908-4110

DISTRIBUTION STATEMENT A. APPROVED FOR PUBLIC RELEASE; DISTRIBUTION IS UNLIMITED.

VENDOR ITEM DRAWING

PART NO. 04A048509

PMIC  UNLESS OTHERWISE SPECIFIED: DIMENSIONS ARE IN INCHES  TOLERANCES ON 2 PLACE 3 PLACE	CONTRACT NUMBER		DEPARTMENT OF THE ARMY U.S. ARMY ARMAMENT RESEARCH, DEVELOPMENT AND ENGINEERING CENTER ROCK ISLAND, ILLINOIS 61299-7300		
	CONTRACTOR				
	DRAWN BY L.C. MCFARLAND		DATE 98-04-10		
	CHECKER ENGINEER		HOSE, WELDING, DUPLEX		
MATL ENGR	DRAWING APPROVAL STEVE MARROTT		SIZE	CAGE CODE	04A048509
	DESIGN APPROVAL BOB RIEDL		A	59678	
		SCALE		UNIT WT	SHEET

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		<b>2. PROCURING ACTIVITY NO.</b>	
		<b>3. DODAAC</b>	
<b>4. ORIGINATOR</b>		<b>5. CAGE CODE</b>	
a. TYPED NAME (First, Middle Initial, Last) LARRY MCFARLAND	b. ADDRESS (Street, City, State, Zip Code) HQ, ARDEC, AMSTA-AR-EST-W ROCK ISLAND, IL 61299-7300	59678	<b>6. NOR NO.</b> 011
		<b>7. CAGE CODE</b>	<b>8. DOCUMENT NO.</b>
			04A048511
<b>9. TITLE OF DOCUMENT</b>		<b>10. REVISION LETTER</b>	
REGULATOR, OXYGEN		a. CURRENT	b. NEW
		<b>11. ECP NO.</b>	
		K9E	
<b>12. CONFIGURATION ITEM (OR SYSTEM) TO WHICH ECP APPLIES</b>			
TRAILER MOUNTED WELD SHOP SET (TMWSS)			
<b>13. DESCRIPTION OF REVISION</b>			
THIS ECP ADDS 04A048511, REGULATOR, OXYGEN DRAWING TO THE LIST OF COMPONENTS.  (SEE ATTACHED)			
<b>14. THIS SECTION FOR GOVERNMENT USE ONLY</b>			
a. (X one)	(1) Existing document supplemented by this NOR may be used in manufacture. (2) Revised document must be received before manufacturer may incorporate this change. (3) Custodian of master document shall make above revision and furnish revised document.		
<b>b. ACTIVITY AUTHORIZED TO APPROVE CHANGE FOR GOVERNMENT</b>		<b>c. TYPED NAME (First, Middle Initial, Last)</b>	
<b>d. TITLE</b>	<b>e. SIGNATURE</b>		<b>f. DATE SIGNED</b> (YYYYMMDD)
<b>15.a. ACTIVITY ACCOMPLISHING REVISION</b>	<b>b. REVISION COMPLETED (Signature)</b>		<b>c. DATE SIGNED</b> (YYYYMMDD)

APPLICATION		REVISIONS			
NEXT ASSY	USED ON	LTR	DESCRIPTION	DATE	APPROVED
			CAD MAINTAINED. CHANGES SHALL BE INCORPORATED BY THE DESIGN ACTIVITY.		

NOTES:

1. APPLICABLE STANDARDS/SPECIFICATION

- A- MIL-STD-100E
- B- CGA E-4. GAGES
- C- ANSI B40.1
- D- UL-969

2. MATERIAL: SEE NOTE 5 B.

3. PROTECTIVE FINISH: SEE NOTE 5B.

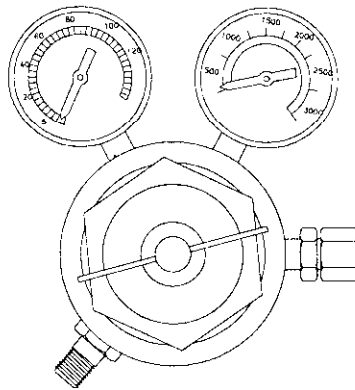
4. COLOR: OPTIONAL

5. SALIENT CHARACTERISTICS

- A- REGULATOR, OXYGEN; CGA 540 INLET FOR CONNECTION TO OXYGEN BOTTLE, SPRING LOADED DIAPHRAGM TYPE 1-STAGE, MANUALLY ADJUSTABLE REGULATOR, OUTLET CONNECTION 5/16-18 UNF RH MALE THREADS FOR CONNECTION TO HOSE COUPLING NUT. MEDIUM DUTY REGULATOR. GAGES SHALL BE 2-1/2" AND READ PSI 0 TO 3000 PSI CONTENT, 0 TO 110 PSI DELIVERY. MATERIAL, DESIGN,

6. MANUFACTURE AND PERFORMANCE SHALL COMPLY WITH CGA E-4, ANSI B40.1 AND GAGES SHALL BE ELASTIC ELEMENT TYPE AND CONFORM TO ANSI MARKING REQUIREMENTS, UL 969, AND INCLUDE MODEL & MANUFACTURER.

7. THE IMAGE PROVIDED IS NOT INTENDED TO BE RESTRICTIVE. FEATURES NOT SHOWN MAY VARY. IDENTIFICATION OF THE SUGGESTED SOURCE(S) OF SUPPLY HEREON IS NOT TO BE CONSTRUED AS A GUARANTEE OF PRESENT OR CONTINUED AVAILABILITY AS A SOURCE OF SUPPLY FOR THE ITEMS.



SUGGESTED SOURCE OF SUPPLY				
PART NO.	VENDOR	ADDRESS	CAGE CODE	VENDOR PART NO.
	VICTOR		63026	VIS450-540
	SMITH		55681	H1510A-540
	AIRCO		00741	806-6506-540
	UNIWELD		17941	RVBD10-540

DISTRIBUTION STATEMENT A. APPROVED FOR  
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VENDOR ITEM DRAWING

PART NO. 04A048511

PMIC  UNLESS OTHERWISE SPECIFIED: DIMENSIONS ARE IN INCHES  TOLERANCES ON 2 PLACE 3 PLACE E E	CONTRACT NUMBER		DEPARTMENT OF THE ARMY U.S. ARMY ARMAMENT RESEARCH, DEVELOPMENT AND ENGINEERING CENTER ROCK ISLAND, ILLINOIS 61299-7300		
	CONTRACTOR				
	DRAWN BY L.C.MCFARLAND		DATE 10 NOV 94		
	CHECKER		ENGINEER		
MATL ENGR	DRAWING APPROVAL		SIZE	CAGE CODE	04A048511
	DESIGN APPROVAL		A	59678	
			SCALE	DO NOT	UNIT WT

REGULATOR, OXYGEN



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				3. DODAAC	
4. ORIGINATOR		b. ADDRESS (Street, City, State, Zip Code)		5. CAGE CODE	
a. TYPED NAME (First, Middle Initial, Last) LARRY MCFARLAND		HQ, ARDEC, AMSTA-AR-EST-W ROCK ISLAND, IL 61299-7300		59678	
				7. CAGE CODE	
				8. DOCUMENT NO. 04A048512	
9. TITLE OF DOCUMENT FLOWMETER\REGULATOR, ARGON			10. REVISION LETTER		11. ECP NO.
			a. CURRENT		b. NEW -
12. CONFIGURATION ITEM (OR SYSTEM) TO WHICH ECP APPLIES TRAILER MOUNTED WELD SHOP SET (TMWSS)					
13. DESCRIPTION OF REVISION  THIS ECP ADDS 04A048512, FLOWMETER\REGULATOR, ARGON DRAWING TO THE LIST OF COMPONENTS.  (SEE ATTACHED)					
14. THIS SECTION FOR GOVERNMENT USE ONLY					
a. (X one)		(1) Existing document supplemented by this NOR may be used in manufacture.			
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NOTES:

1. APPLICABLE STANDARDS/SPECIFICATION

A- MIL-STD-100E

B- CGA E-4

C- ANSI B40.1

D- UL-969

2. MATERIAL: SEE NOTE 5C

3. PROTECTIVE FINISH: SEE NOTE 5C

4. COLOR: OPTIONAL

5. SALIENT CHARACTERISTICS

A- FLOWMETER REGULATOR, ARGON; CGA 9/16-18

W/ADAPTER FOR 5/8-18 R.H. OUTLET, 1/8" NPT INLET CONNECTION.

B- UNF RH FEMALE THREADS FOR CONNECTION TO COUPLING HOSE NUT.

MEDIUM DUTY REGULATOR. GAGE SHALL BE READABLE TO 4000 PSI

CONTENT, AND MANUAL ADJUST FLOW CONTROL OF NLT 0 TO 40 SCFH.

C- MATERIAL, DESIGN, MANUFACTURE AND PERFORMANCE SHALL COMPLY WITH

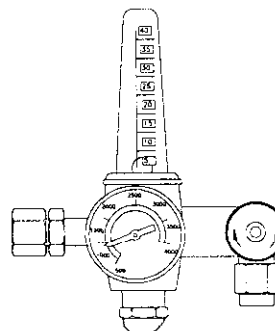
CGA E-4. GAGE SHALL BE ELASTIC ELEMENT TYPE AND

MARKING SHALL CONFORM UNDERWRITERS LABORATORY REQUIREMENTS

FOR MARKING PART NO., MANUFACTURER AND NSN.

6. THE IMAGE PROVIDED IS NOT INTENDED TO BE RESTRICTIVE. FEATURES NOT SPECIFIED HEREIN MAY VARY.

7. IDENTIFICATION OF THE SUGGESTED SOURCES HEREON IS NOT TO BE CONSTRUED AS A GUARANTEE OF PRESENT OR CONTINUED AVAILABILITY AS A SOURCE OF SUPPLY FOR THE ITEM(S).



SUGGESTED SOURCE OF SUPPLY				
PART NO.	VENDOR	ADDRESS	CAGE CODE	VENDOR PART NO.
	SJ SMITH	3707 W RIVER DRIVE DAVENPORT, IA		REF-3PGD
	MCMASTER CARR	CHICAGO, IL DAVENPORT, IA		7859A43

DISTRIBUTION STATEMENT A. APPROVED FOR  
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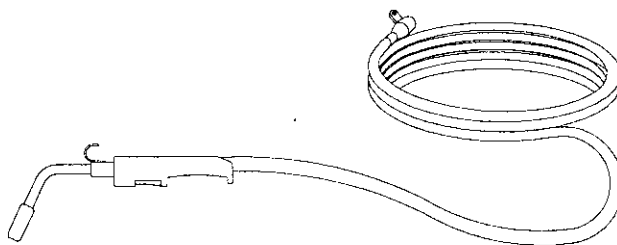
VENDOR ITEM DRAWING

PART NO. 04A048512

PMIC  UNLESS OTHERWISE SPECIFIED: DIMENSIONS ARE IN INCHES  TOLERANCES ON 2 PLACE 3 PLACE E E	CONTRACT NUMBER		DEPARTMENT OF THE ARMY U.S. ARMY ARMAMENT RESEARCH, DEVELOPMENT AND ENGINEERING CENTER ROCK ISLAND, ILLINOIS 61299-7300		
	CONTRACTOR				
	DRAWN BY L.C. MCFARLAND		DATE 11 MAR 98		
	CHECKER		ENGINEER		
MATL ENGR	DRAWING APPROVAL		SIZE	CAGE CODE	
	DESIGN APPROVAL		A	59678 04A048512	
		SCALE	DO NOT	UNIT WT	SHEET

<b>NOTICE OF REVISION (NOR)</b> <b>THIS REVISION DESCRIBED BELOW HAS BEEN AUTHORIZED FOR THE DOCUMENT LISTED</b>		1. DATE (YYYYMMDD)  990129		Form Approved OMB No. 0704-0188	
<small>The public reporting burden for this collection of information is estimated to average 2 hours per response, including the time for reviewing instructions, searching existing data sources, gathering and maintaining the data needed, and completing and reviewing the collection of information. Send comments regarding this burden estimate or any other aspect of this collection of information, including suggestions for reducing the burden, to Department of Defense, Washington Headquarters Services, Directorate for Information Operations and Reports (0704-0188), 1215 Jefferson Davis Highway, Suite 1204, Arlington, VA 22202-4302. Respondents should be aware that notwithstanding any other provision of law, no person shall be subject to any penalty for failing to comply with a collection of information if it does not display a currently valid OMB control number.</small> <b>PLEASE DO NOT RETURN YOUR COMPLETED FORM TO THIS ADDRESS. RETURN COMPLETED FORM TO THE GOVERNMENT ISSUING CONTRACTING OFFICER FOR THE CONTRACT/PROCURING ACTIVITY NUMBER LISTED IN ITEM 2 OF THIS FORM.</b>				2. PROCURING ACTIVITY NO.	
				3. DODAAC	
4. ORIGINATOR		b. ADDRESS (Street, City, State, Zip Code)		5. CAGE CODE	
a. TYPED NAME (First, Middle Initial, Last)  LARRY MCFARLAND		HQ, ARDEC, AMSTA-AR-EST-W ROCK ISLAND, IL 61299-7300		59678	
				7. CAGE CODE	
9. TITLE OF DOCUMENT  MIG GUN, ALUMINUM		10. REVISION LETTER		6. NOR NO. 013	
		a. CURRENT		8. DOCUMENT NO. 04A048702	
		b. NEW		11. ECP NO. K9E	
12. CONFIGURATION ITEM (OR SYSTEM) TO WHICH ECP APPLIES TRAILER MOUNTED WELD SHOP SET (TMWSS)					
13. DESCRIPTION OF REVISION  <p style="text-align: center;">THIS ECP ADDS 04A048702, MIG GUN, ALUMINUM DRAWING TO THE LIST OF COMPONENTS.</p> <p style="text-align: center;">(SEE ATTACHED)</p>					
14. THIS SECTION FOR GOVERNMENT USE ONLY					
a. (X one)		(1) Existing document supplemented by this NOR may be used in manufacture. (2) Revised document must be received before manufacturer may incorporate this change. (3) Custodian of master document shall make above revision and furnish revised document.			
b. ACTIVITY AUTHORIZED TO APPROVE CHANGE FOR GOVERNMENT			c. TYPED NAME (First, Middle Initial, Last)		
d. TITLE		e. SIGNATURE		f. DATE SIGNED (YYYYMMDD)	
15. a. ACTIVITY ACCOMPLISHING REVISION		b. REVISION COMPLETED (Signature)		c. DATE SIGNED (YYYYMMDD)	

APPLICATION		REVISIONS			
NEXT ASSY	USED ON	LTR	DESCRIPTION	DATE	APPROVED
			CAD MAINTAINED. CHANGES SHALL BE INCORPORATED BY THE DESIGN ACTIVITY.		



NOTES:

1. APPLICABLE STANDARDS/SPECIFICATION  
A- MIL-STD-100E
2. MATERIAL- OPTIONAL
3. PROTECTIVE FINISH- OPTIONAL
4. COLOR- OPTIONAL
5. SALIENT CHARACTERISTICS  
A- CAPACITY: NOT LESS THAN 250 AMPERES, 100% DUTY CYCLE, AIR COOLED  
B- 15' COAXIAL POWER CABLE, GAS PATH AND WIRE LINER FOR ALUMINUM.  
C- FURNISHED WITH: MANUAL TRIGGER CONTROL FOR GAS, AND WIRE FEED.
6. TO BE USED WITH WIRE FEEDER, DWG 04A048701.
7. THE GUN SHALL INCLUDE 2 EACH SPARE TIPS AT .045 & .078 DIA.
8. SUGGESTED SOURCE(S) LISTED ON A VENDOR ITEM DRAWING  
ARE NOT INTENDED TO REPRESENT THE ONLY SOURCE(S) FOR THE ITEM.
9. THE IMAGE PROVIDED IS NOT INTENDED TO BE RESTRICTIVE. FEATURES  
NOT SHOWN MAY VARY.
10. IDENTIFICATION OF THE SUGGESTED SOURCE(S) OF SUPPLY  
HEREON IS NOT TO BE CONSTRUED AS A GUARANTEE OF PRESENT  
OR CONTINUED AVAILABILITY AS A SOURCE OF SUPPLY FOR THE ITEM(S).

SUGGESTED SOURCE OF SUPPLY				
PART NO.	VENDOR	ADDRESS	CAGE CODE	VENDOR PART NO.
	GENEX	903-2nd Ave Rock Island, IL		K471-1 W/ # K466-1
	S.J. SMITH	3707 W RIVER DRIVE DAVENPORT, IA		K471-1 W/ # K466-1

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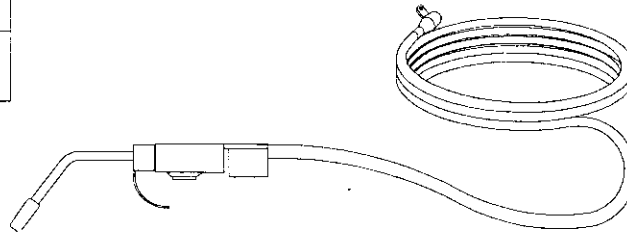
VENDOR ITEM DRAWING

PART NO. 04A08702

PMIC		CONTRACT NUMBER		DEPARTMENT OF THE ARMY U.S. ARMY ARMAMENT RESEARCH, DEVELOPMENT AND ENGINEERING CENTER ROCK ISLAND, ILLINOIS 61299-7300	
UNLESS OTHERWISE SPECIFIED: DIMENSIONS ARE IN INCHES TOLERANCES ON 2 PLACE 3 PLACE		CONTRACTOR		MIG GUN ALUMINUM	
		DRAWN BY L.C.MCFARLAND	DATE 98-04-10		
		CHECKER	ENGINEER		
		DRAWING APPROVAL STEVE MARRIOTT		SIZE A	CAGE CODE 59678
MATL ENGR		DESIGN APPROVAL BOB RIEDL		04A048702	
				SCALE	UNIT WT
				SHEET	

<b>NOTICE OF REVISION (NOR)</b> THIS REVISION DESCRIBED BELOW HAS BEEN AUTHORIZED FOR THE DOCUMENT LISTED		1. DATE (YYYYMMDD) 990129		Form Approved OMB No. 0704-0188	
<p>The public reporting burden for this collection of information is estimated to average 2 hours per response, including the time for reviewing instructions, searching existing data sources, gathering and maintaining the data needed, and completing and reviewing the collection of information. Send comments regarding this burden estimate or any other aspect of this collection of information, including suggestions for reducing the burden, to Department of Defense, Washington Headquarters Services, Directorate for Information Operations and Reports (0704-0188), 1215 Jefferson Davis Highway, Suite 1204, Arlington, VA 22202-4302. Respondents should be aware that notwithstanding any other provision of law, no person shall be subject to any penalty for failing to comply with a collection of information if it does not display a currently valid OMB control number.</p> <p>PLEASE DO NOT RETURN YOUR COMPLETED FORM TO THIS ADDRESS. RETURN COMPLETED FORM TO THE GOVERNMENT ISSUING CONTRACTING OFFICER FOR THE CONTRACT/PROCURING ACTIVITY NUMBER LISTED IN ITEM 2 OF THIS FORM.</p>				2. PROCURING ACTIVITY NO.	
4. ORIGINATOR		b. ADDRESS (Street, City, State, Zip Code)		5. CAGE CODE	
a. TYPED NAME (First, Middle Initial, Last) LARRY MCFARLAND		HQ, ARDEC, AMSTA-AR-EST-W ROCK ISLAND, IL 61299-7300		59678	
				7. CAGE CODE	
				8. DOCUMENT NO. 04A048706	
9. TITLE OF DOCUMENT MIG GUN, STEEL		10. REVISION LETTER		11. ECP NO. K9E	
		a. CURRENT		b. NEW	
12. CONFIGURATION ITEM (OR SYSTEM) TO WHICH ECP APPLIES TRAILER MOUNTED WELD SHOP SET (TMWSS)					
13. DESCRIPTION OF REVISION  THIS ECP ADDS 04A048706, MIG GUN, STEEL DRAWING TO THE LIST OF COMPONENTS.  (SEE ATTACHED)					
14. THIS SECTION FOR GOVERNMENT USE ONLY					
a. (X one)		(1) Existing document supplemented by this NOR may be used in manufacture. (2) Revised document must be received before manufacturer may incorporate this change. (3) Custodian of master document shall make above revision and furnish revised document.			
b. ACTIVITY AUTHORIZED TO APPROVE CHANGE FOR GOVERNMENT			c. TYPED NAME (First, Middle Initial, Last)		
d. TITLE		e. SIGNATURE		f. DATE SIGNED (YYYYMMDD)	
15.a. ACTIVITY ACCOMPLISHING REVISION		b. REVISION COMPLETED (Signature)		c. DATE SIGNED (YYYYMMDD)	

APPLICATION		REVISIONS			
NEXT ASSY	USED ON	LTR	DESCRIPTION	DATE	APPROVED
			CAD MAINTAINED. CHANGES SHALL BE INCORPORATED BY THE DESIGN ACTIVITY.		



NOTES:

1. APPLICABLE STANDARDS/SPECIFICATION  
A- MIL-STD-100E
2. MATERIAL- OPTIONAL
3. PROTECTIVE FINISH-OPTIONAL
2. SALIENT CHARACTERISTICS  
A- CAPACITY: NOT LESS THAN 250 AMPERES, 100% DUTY CYCLE, AIR COOLED  
B- LINEAR: 15' COAXIAL POWER CABLE, GAS PATH AND WIRE LINER FOR STEEL.  
C- FURNISHED WITH: MANUAL TRIGGER CONTROL FOR GAS, AND WIRE FEED.  
D- TO BE USED WITH WIRE FEEDER, DWG 04A048701.  
E- FURNISHED WITH 2 SPARE TIPS.
3. SUGGESTED SOURCE(S) LISTED ON A VENDOR ITEM DRAWING ARE NOT INTENDED TO REPRESENT THE ONLY SOURCE(S) FOR THE ITEM.
4. THE IMAGE PROVIDED IS NOT INTENDED TO BE RESTRICTIVE. FEATURES NOT SHOWN MAY VARY.
4. IDENTIFICATION OF THE SUGGESTED SOURCE(S) OF SUPPLY HEREON IS NOT TO BE CONSTRUED AS A GUARANTEE OF PRESENT OR CONTINUED AVAILABILITY AS A SOURCE OF SUPPLY FOR THE ITEM(S).

SUGGESTED SOURCE OF SUPPLY				
PART NO.	VENDOR	ADDRESS	CAGE CODE	VENDOR PART NO.
	GENEX	903-2nd Ave Rock Island, IL		K126-2
	S.J. SMITH	3707 W RIVER DRIVE DAVENPORT, IA		K126-2

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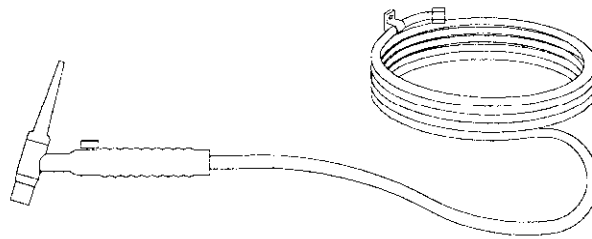
VENDOR ITEM DRAWING

PART NO. 04A08706

PMIC		CONTRACT NUMBER		DEPARTMENT OF THE ARMY U.S. ARMY ARMAMENT RESEARCH, DEVELOPMENT AND ENGINEERING CENTER ROCK ISLAND, ILLINOIS 61299-7300		
UNLESS OTHERWISE SPECIFIED: DIMENSIONS ARE IN INCHES TOLERANCES ON 2 PLACE 3 PLACE		CONTRACTOR		MIG GUN, STEEL		
		DRAWN BY L.C. MCFARLAND				DATE 98-04-10
		CHECKER				ENGINEER
		DRAWING APPROVAL STEVE MARRIOTT		SIZE A	CAGE CODE 59678 04A048706	
MATL ENGR		DESIGN APPROVAL BOB RIEDL		SCALE	UNIT WT	
				SHEET		

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			<b>3. DODAAC</b>
<b>4. ORIGINATOR</b> a. TYPED NAME (First, Middle Initial, Last) LARRY MCFARLAND		b. ADDRESS (Street, City, State, Zip Code) HQ, ARDEC, AMSTA-AR-EST-W ROCK ISLAND, IL 61299-7300	<b>5. CAGE CODE</b> 59678 <b>7. CAGE CODE</b>
<b>9. TITLE OF DOCUMENT</b> TORCH, TIG		<b>10. REVISION LETTER</b> a. CURRENT b. NEW	<b>6. NOR NO.</b> 015 <b>8. DOCUMENT NO.</b> 04A048704 <b>11. ECP NO.</b> K9E
<b>12. CONFIGURATION ITEM (OR SYSTEM) TO WHICH ECP APPLIES</b> TRAILER MOUNTED WELD SHOP SET (TMWSS)			
<b>13. DESCRIPTION OF REVISION</b>  THIS ECP ADDS 04A048704, TORCH, TIG DRAWING TO THE LIST OF COMPONENTS.  (SEE ATTACHED)			
<b>14. THIS SECTION FOR GOVERNMENT USE ONLY</b>			
a. (X one)		(1) Existing document supplemented by this NOR may be used in manufacture. (2) Revised document must be received before manufacturer may incorporate this change. (3) Custodian of master document shall make above revision and furnish revised document.	
b. ACTIVITY AUTHORIZED TO APPROVE CHANGE FOR GOVERNMENT		c. TYPED NAME (First, Middle Initial, Last)	
d. TITLE	e. SIGNATURE		f. DATE SIGNED (YYYYMMDD)
15.a. ACTIVITY ACCOMPLISHING REVISION	b. REVISION COMPLETED (Signature)		c. DATE SIGNED (YYYYMMDD)

APPLICATION		REVISIONS			
NEXT ASSY	USED ON	LTR	DESCRIPTION	DATE	APPROVED
			CAD MAINTAINED. CHANGES SHALL BE INCORPORATED BY THE DESIGN ACTIVITY.		



NOTES:

1. APPLICABLE STANDARDS/SPECIFICATION  
A- MIL-STD--100E
2. MATERIAL-OPTIONAL
3. PROTECTIVE FINISH-OPTIONAL
4. COLOR-OPTIONAL
5. SALIENT CHARACTERISTICS  
A- CAPACITY: 200 AMPERES, 100% DUTY CYCLE, AIR COOLED  
B- GUN SHALL BE EQUIPPED WITH AN ARGON VALVE SHUT-OFF.  
C- GUN SHALL BE FURNISHED WITH CO-AXIAL 25 FT GAS HOSE AND ELECTRIC CABLE FEED  
D- FURNISHED WITH: COLLET SET FOR 1/16", 3/32" & 1/8" ELECTRODES.  
E- FURNISHED WITH: GAS LENS CUPS, 3/8", 1/2" & 5/8" ORIFICE SIZE.
6. SUGGESTED SOURCE(S) LISTED ON A VENDOR ITEM DRAWING ARE NOT INTENDED TO REPRESENT THE ONLY SOURCE(S) FOR THE ITEM.
7. THE IMAGE PROVIDED IS NOT INTENDED TO BE RESTRICTIVE. FEATURES NOT SHOWN MAY VARY.
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SUGGESTED SOURCE OF SUPPLY				
PART NO.	VENDOR	ADDRESS	CAGE CODE	VENDOR PART NO.
	GENEX	903-2nd Ave Rock Island, IL		K861-7
	S.J. Smith	3707 W River Drive Davenport, IA		K861-7

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VENDOR ITEM DRAWING

PART NO. 04A048704

PMIC  UNLESS OTHERWISE SPECIFIED: DIMENSIONS ARE IN INCHES  TOLERANCES ON 2 PLACE 3 PLACE		CONTRACT NUMBER  CONTRACTOR  DRAWN BY L.C.MCFARLAND CHECKER  DATE 98-04-10 ENGINEER  DRAWING APPROVAL STEVE MARROTT DESIGN APPROVAL BOB RIEDL		DEPARTMENT OF THE ARMY U.S. ARMY ARMAMENT RESEARCH, DEVELOPMENT AND ENGINEERING CENTER ROCK ISLAND, ILLINOIS 61299-7300  TORCH, TIG	
MATL ENGR		SCALE		CAGE CODE 59678 04A048704	
		UNIT WT		SHEET	



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<b>4. ORIGINATOR</b> a. TYPED NAME (First, Middle Initial, Last) LARRY MCFARLAND			<b>3. DODAAC</b>
b. ADDRESS (Street, City, State, Zip Code) HQ, ARDEC, AMSTA-AR-EST-W ROCK ISLAND, IL 61299-7300		<b>5. CAGE CODE</b> 59678	<b>6. NOR NO.</b> 016
		<b>7. CAGE CODE</b>	<b>8. DOCUMENT NO.</b> 04A048705
<b>9. TITLE OF DOCUMENT</b> TORCH, CARBON ARC		<b>10. REVISION LETTER</b> a. CURRENT      b. NEW	
<b>11. ECP NO.</b> K9E			
<b>12. CONFIGURATION ITEM (OR SYSTEM) TO WHICH ECP APPLIES</b> TRAILER MOUNTED WELD SHOP SET (TMWSS)			
<b>13. DESCRIPTION OF REVISION</b>  THIS ECP ADDS 04A048705, TORCH, CARBON ARC DRAWING TO THE LIST OF COMPONENTS.  (SEE ATTACHED)			
<b>14. THIS SECTION FOR GOVERNMENT USE ONLY</b>			
a. (X one)      (1) Existing document supplemented by this NOR may be used in manufacture. (2) Revised document must be received before manufacturer may incorporate this change. (3) Custodian of master document shall make above revision and furnish revised document.			
b. ACTIVITY AUTHORIZED TO APPROVE CHANGE FOR GOVERNMENT		c. TYPED NAME (First, Middle Initial, Last)	
d. TITLE	e. SIGNATURE	f. DATE SIGNED (YYYYMMDD)	
15.a. ACTIVITY ACCOMPLISHING REVISION	b. REVISION COMPLETED (Signature)	c. DATE SIGNED (YYYYMMDD)	